

EQUIPMENT LIST

Our team uses an extensive array of Industrial Sheet Metal Fabrication equipment and tools. Our portfolio includes the latest Laser cutters, CNC Turret Punches, Steel/Aluminum welders, and paint/powder coating equipment.

LASER

1-Amada Apelio 2510 Laser/Turret Combo
1-Amada Lasmac 1212 Laser

PUNCHING

1-Amada Pega 367 CNC turret punch with auto index
3-Amada Pega 345 CNC turret punch with auto index
1-Amada Pega 344 CNC turret punch with auto index
1-Amada Pega 344 CNC turret punch
3-Amada Vipros Queen 357 CNC turret punch with auto index
1-Amada Vipros King 358 CNC turret punch with auto index
2-Amada MP-1225 auto material loader
1-Amada 1012 auto material loader

SHEAR

1-Amada 6-Foot CNC shear
1-Wyson 10' _" CNC Shear W/Sheet Conveyor

BRAKE

1-Amada 10' FcxB 1030 press brake
1-Amada 10' RG100 press brake w/NC9EX back gauge
2-Amada 8' RG80 press brakes w/NC9EX back gauges
5-Amada 6' RG80 press brakes w/NC9EX back gauges
5-Amada 6' RG50 press brakes w/NC9EX back gauges
1-Amada 6' RG35 press brake w/NC9EX back gauge
1-Amada 6' FDB-5020 press brake w/NC9EX back gauge
1-Amada 4' RG35 press brake w/NC9EX back gauge
1-DiAcro 10' RG75 press brake w/Hurco back gauge
1-Promocam 8' RG80 press brake w/Hurco back gauge

SECOND OPERATION

1-HEM H105LA Programmable Band saw
1-Fadal 5020 Vertical Machining Center
1-Fadal 4020 Vertical Machining Center
1-Amada CS-220 hydraulic notcher
1-DiAcro 16 ga. notcher
2-DiAcro #2 punch presses
1-DiAcro 24" x 16 ga. Slip roll
2-Bridgeport milling machines
1-Benchmaster 5 ton punch press
1-Montgomery 4' 10 ga. Plate roll
1-Cincinnati four-head drilling mach.
1-Walker turner drill press
1-Precision cut-off saw
2-Burgmaster radial drills
2-cold saws (Doring, Startite)

WELDING

1-Fanuc Robotic welder MIG
1-Lincoln SP-200 MIG welder
3-Millermatic 200MIG welders
1-Lincoln Ideal ARC 300 TIG welder
2-Miller 300 amp TIG welders
4-Miller 250 amp TIG welders
1-Miller plasma cutter
1-Seedorf 50 KVA Spot welder
1-Seedorf 170 KVA Spot welder
1-Siacki 200 KVA Alum. Spot welder
1-ACME 150 KVA Spot welder
2-Janda 20 KVA Alum. Spot welder
1-Omark 7000 M stud welder

SURFACE & GRINDING

3-Time Saver 36" line grainers
1-4' x6' sandblaster
1-AEM 36" line grainer
1-Ramco 18" line grainer
1-Time Saver 6" line grainer
1-Sweco 60" Vibratory Bowl
3-Burr bench vibrator tumblers
1-Amada tool grinder
1-Burr King 1.5" grinder
1-10" belt grinder

IN-HOUSE PAINT

1-Three Stage I.P.E. power spray washer
1-I.P.E. Motor Driven Conveyor Line
1-I.P.E. Forced Convection Dry Off Oven/800,000 BTU per hour
1-I.P.E. Batch Oven/1,000,000 BTU per hour
2-Liquid Spray Booths
2-J.B.I. powder-coat booth model # PCB-350
3-Silkscreening stations

HARDWARE

1-Haegar 8-ton hardware press
1-Haegar 6-ton A/F hardware press
1-Haegar bench hardware press
7-Haegar 6-ton hardware presses
1-12" Alligator squeeze
2-National Rivet A/F tubular riveters
3-Pemserter 6-ton hardware presses

SHIPPING

1-GMC 24' enclosed van
2-Isuzu 16' enclosed vans
1-Isuzu 12' stake-bed truck